

Date: Friday, 7/4/2008 12:49:52 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: UPPER PAD ASSY		
Job Number	40294		Part Number	: PB674300133		
Estimate Number	13416		Drawing Number	: B6743001 P.41		
P.O. Number			Project Number	: N/A		
This Issue	7/4/2008	S.O. No. :	Drawing Revision	: B1		
Prsht Rev.	NC		Material			
First Issue	/ /	Type : SMALL /MED FAB	Due Date	7/11/2008	Qty:	5 Um: Each
Previous Run						
Written By						
Checked & Approved By						
Comment	Est Rev A 08-06-20 new issue DD verified by:ec					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S032	2024-T3 .032 sheet
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Comment: Qty.: 0.3217 sf(s)/Unit	Total : 1.6086 sf(s)
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2024-T3 .032 sheet

batch: 106272

ml 08 07 10

5

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: P41

Prog Rev: P41

325 * * USE cutting File - 325 * *

ml 08 07 10

5

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	----------------------------------------



ml 08 07 10

5

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



8/08/07/14

xs

Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- counter sink rivet holes as per dwg

ml 08 07 15

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:52 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER PAD ASSY

Job Number: 40294

Part Number: PB674300133

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



S080715 (B)

Comment: INSPECT WORK TO CURRENT STEP

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

AB 9/07 08/07/16 (8)

8.0 POWDER COATING

POWDER COATING



M102316

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

1:45pm

OVEN TEMPERATURE:

320°F

FINISH TIME:

2:15pm

AB 08-07-16 GS

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(8)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10.0 MS20426AD34 MS20426AD3-3 RIVET



RIVET

08.07.16

Comment: Qty.: 10.0000 Each(s)/Unit Total : 50.0000 Each(s)

RIVET

batch: *M19099*

AB 08-07-16

11.0 MS21075L3

Nutplate



Comment: Qty.: 5.0000 Each(s)/Unit Total : 25.0000 Each(s)

Nutplate

batch: *M108601*

AB 08-07-16

12.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg B67-43001

AB 08/07/16 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:52 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: UPPER PAD ASSY
Job Number: 40294		Part Number: PB674300133
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
13.0	QC5	INSPECT WORK TO CURRENT STEP  Comment: INSPECT WORK TO CURRENT STEP <i>10816/08/16 X5</i>
14.0	PG	PURCHASING  Comment: PURCHASING <i>10816/08/16 08/16/08/16</i> SEND TO TALMAR FOR FOAM AND FABRIC <i>8/16/08/16 X5</i>
15.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 <i>10816/08/16 X5</i> Receive & Inspect For Transit Damage
16.0	QC6	DIMENSIONAL CHECK  POSITIVE RECALL EFFECTIVE <i>10816/08/16 AUTH</i> Comment: DIMENSIONAL CHECK RELEASED <i>10816/08/21</i>  DATE <i>10816/08/21 X5</i>
17.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 <i>10816/08/21 X5</i> Identify and Stock <i>39952</i> Location: <i>11</i>
18.0	QC21	FINAL INSPECTION/W/O RELEASE  Comment: FINAL INSPECTION/W/O RELEASE <i>10816/08/21 X5</i>
Job Completion 		<i>MF 08-08-21</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

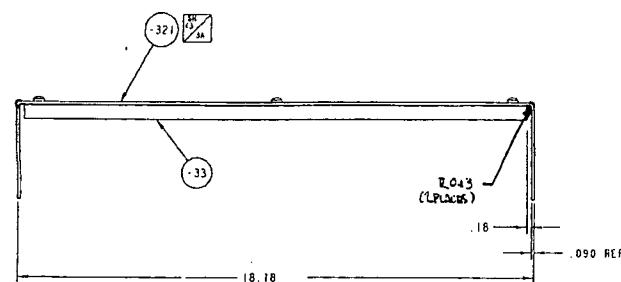
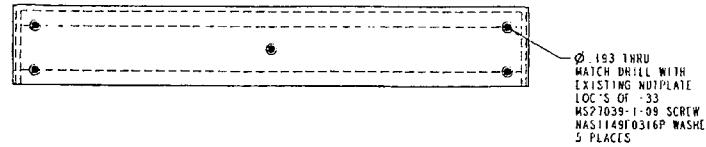
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

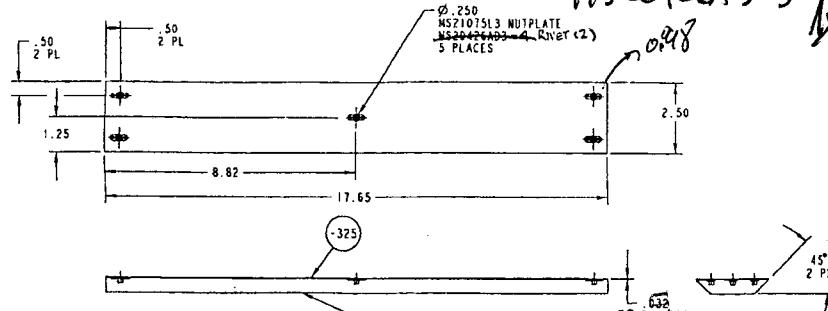
NOTE: Date & initial all entries

RELEASED
08-01-20



① -31 UPPER RESTRAINT WELDMENT

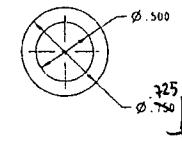
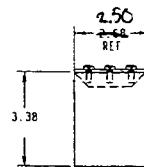
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① -33 UPPER PAD ASSY

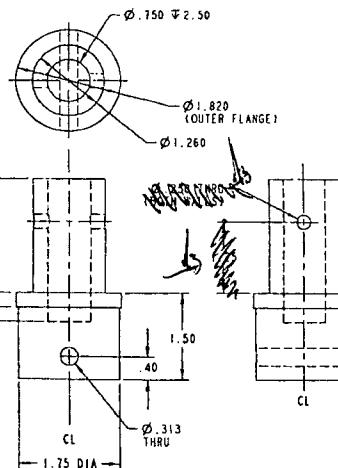
SCALE 0.500
MATERIAL FOR -325: .032 THK 2024-T3 AL.
00-A-250/4

SHOP COPY
RETURN TO
ENGINEERING
NO. 402
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
4



④ -299 BUSHING

SCALE 2.000
MATERIAL: 304 STAINLESS STEEL



① -305 BEARING

SCALE .000
MATERIAL: 2024-T3 AL.
00-A-200/3

PREMIER AVIATION, INC.
2601 Aviation Parkway, Grand Prairie, Texas 75052
FAX: 972-260-0000
CONT. INCAT. NO. D0SUV8 B67-43001 B1
SCALE: 1:1
SHEET 1 of 45

ORIGINAL

DART AEROSPACE LTD	Work Order:	40294
Description: UPPER Pad ASSY	Part Number:	PB674300133
Inspection Dwg: B6743001 Rev: B B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>M. M.</i>	Audited by:	<i>S.</i>	Prototype Approval:	<i>1</i>
Date:	08/07/10	Date:	08/07/10	Date:	7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

29809

Ship Date

19-Aug-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21729	6-Aug-08	CDART100	Barney Bangs	R92-29809
Customer PO Number		Ship Via	PPD/COL	Qty Backordered
Item No.	Qty	Pick-Up		
Description		UOM	Qty Shipped/Returned	
Date moved out to 09/15/08 due to material shortage 1637-001 foam		EA	5	
8421-109	5	EA	5	
Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A				
Lot No: BATCH0000000003 Qty: 5				
8421-107	5	EA	5	
Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR				
Lot No: BATCH0000000003 Qty: 5				
8421-105	12	EA	12	
Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A				
Lot No: BATCH0000000002 Qty: 12				
8421-106	9	EA	9	
Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A				
Lot No: BATCH0000000002 Qty: 9				

S
Oct 19

19/08/08/19

Q. Lavoie

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-29809

Ship Date

19-Aug-08

COPY

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Order No. 21729 **Order Date** 6-Aug-08

Customer PO Number PO00006866

Customer No.

CDART100

Ship Via

Pick-Up

Sales Rep.

Barney Bangs

Packing Slip No.

29809

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8421-107 5 EA 5

Dart Blade Fold Kit - Pad #8/
Drawing No: (Ref B67-43001-33 Rev B1)
DWG Rev: NR

Comments:

Lot No: BATCH0000000003 Qty: 5

S
eeblocK9

8421-109 5 EA 5

Dart Blade Fold Kit - Pad #10/
Drawing No: (Ref B67-43001-35 Rev B1)
DWG Rev: A

Comments:

Lot No: BATCH0000000003 Qty: 5

3421-106 9 EA 9

Dart Blade Fold Kit - Pad #7/
Drawing No: (Ref B67-43001-69 Rev B1)
DWG Rev: A

Comments:

Lot No: BATCH0000000002 Qty: 9

3421-105 12 EA 12

Dart Blade Fold Kit - Pad #6/
Drawing No: (Ref B67-43001-73 Rev B1)
DWG Rev: A

Comments:

Lot No: BATCH0000000002 Qty: 12

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
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Bill No:

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Release Note No.

R92-29809

Ship Date

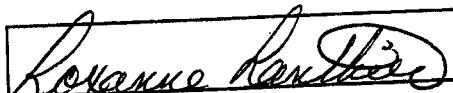
19-Aug-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer= C Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

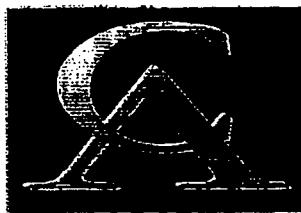
This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/19/2008

Date



CLIFTON

Adhesive, Inc.

Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,
lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,
Lot number 08-156 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications
which include quality control and assurance procedures. The material was
manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture
Expiration Date: 6/4/09

Sincerely,

Dan Constantino

Daniel Constantino
Quality Assurance Mgr/ISO Coordinator

Burgess Place • Wayne, NJ 07470 USA
Phone: 973-694-0845 • Fax: 973-694-5678
www.cliftonadhesive.com

TSS # 7/22/22 (S)



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

TORONTO
6800 Kennedy Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J8
Canada

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:

J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

TS5 # 1495 / 10

E.F. Walter Inc.	CERTIFICAT DE CONFORMITÉ CERTIFICATE OF COMPLIANCE		Approved <u>JR</u> Date <u>1/3/02</u>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

VENDU À
SOLD TO 6048
TULMAR SAFETY SYSTEMS INC.
1123 CAMERON STREET
HAWKESBURY ONT
K6A 2B8

FOURNISSEUR
VENDOR E.F. WALTER INC.
5000 HICKMORE
ST. LAURENT, PQ
H4T 1K6

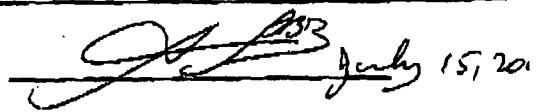
Commande / Order # 10280
 Note / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

Signé
Signed


July 15, 2002

Ex #1637-001/01 (6)



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Liée – established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F – 50.94 lb (60 cones), lot nos. 596136-603456
- *-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F – 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 – 19.48 lb (20 cones), lot no. 634807

Yours truly,

Herschie Schachter
Herschie Schachter
CANSEW INC.

MONTRÉAL - Head Office/Siège social
111 Chabanel W / O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1674 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER
1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13

(S)